



Dart Aerospace Ltd.
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S169546

D412-709-015
Job Sheet 191841



Part No: D412-709-015

Job Qty: 4 pcs

Part Name: Hinge Panel Door Push-out Window Full, Clear - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: ~~4/11/19~~ 4/01/19DAS
21
9-89

Created By: Marie Lajeunesse

Type: SOLD

Description: order 14311

Note: DWG REV C IPP rev. B 05.03.08 D3240-1 no longer made in house

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	4 pcs	4/11/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	APR 02 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S169546



Part: D412-709-015

Job No: 191841

Serial No/Batch: S169546

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04 - 31 Issue FAA/STC SR02058NY 07/02/09, EASA ST

Part Op **105** - (Pick Kit) 9-83
 Descriptions: **110** - (QC4- 100% Inspect kits for completeness)
115 - (Document Control) Photocopy D412-709 bluefile & type labels per PPP D412-709-015 CHG002
120 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-709-015
 Location: _____ PPP Rev: _____
130 - (QC21- Final Inspection - Work Order Release)

[https://www.plexonline.com/a4c771d3-deba-4fd3-a350-b9e057d3a459/Plexus Control/Report Viewer 2.asp?URL=../Part/Job Sheet.asp&Report=Tru...](https://www.plexonline.com/a4c771d3-deba-4fd3-a350-b9e057d3a459/Plexus%20Control/Report%20Viewer%202.asp?URL=../Part/Job%20Sheet.asp&Report=Tru...) 2/3

009040

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3240-1	Frame	4 pcs (1 ea)	105-Packaging 1 - Pick Kit	B164988 X1815
D412-709-017	Hinge Panel Door Replacement Window, Clear - Fits LH or RH	4 pcs (1 ea)	105-Packaging 1 - Pick Kit	5169538

ix 5169035
546x2**Job Allocations**

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	D3240-1	4	3	0
	D412-709-017	4	0	0

Part Specifications

Specifications could not be found.

Plex 3/11/19 9:47 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					